



391.000  
±0.800

38.500

0.8

0.8

0.8

0.8

0.8

∅130.000  
+0.007  
-0.001

5.125"-8-UN (ASTM B1.1)

WELD STELLITE 21 ON BEARING SEAT (HATCH LINE AREA) USING LASER.  
BEARING JOURNAL IS 129.999 mm - 130.007 mm DIAMETER WITH 0.8 MICROMETER FINISH,  
AND WITH 0.013 mm CONCENTRICITY TO CENTER-LINE

LASER CLAD WELDING ON SAMPLE SHAFT

MMGTG, MCM-10  
SCALE: NONE